



Proceed in the reverse order to removal.



Repair-40x06x02-01x37-1-24-1.xml



XSL version : 3.02 du 22/07/11

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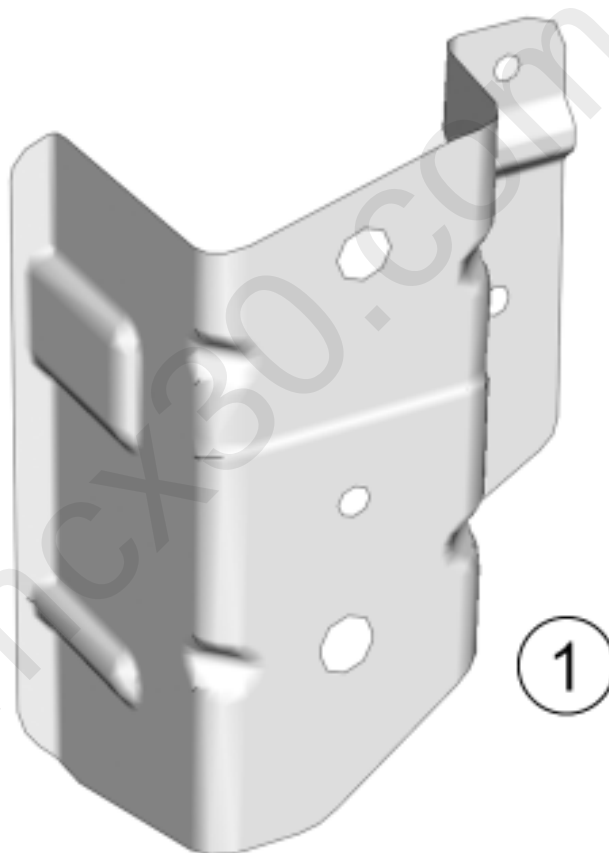
FRONT WING UPPER MOUNTING SUPPORT: REPLACEMENT



Note, one or more warnings are present in this procedure



1. COMPOSITION OF THE SPARE PART



155709

No.	Description	Type	Thickness (mm)
(1)	Front wing upper mounting support	Mild steel	1.2

2. IN THE EVENT OF REPLACEMENT



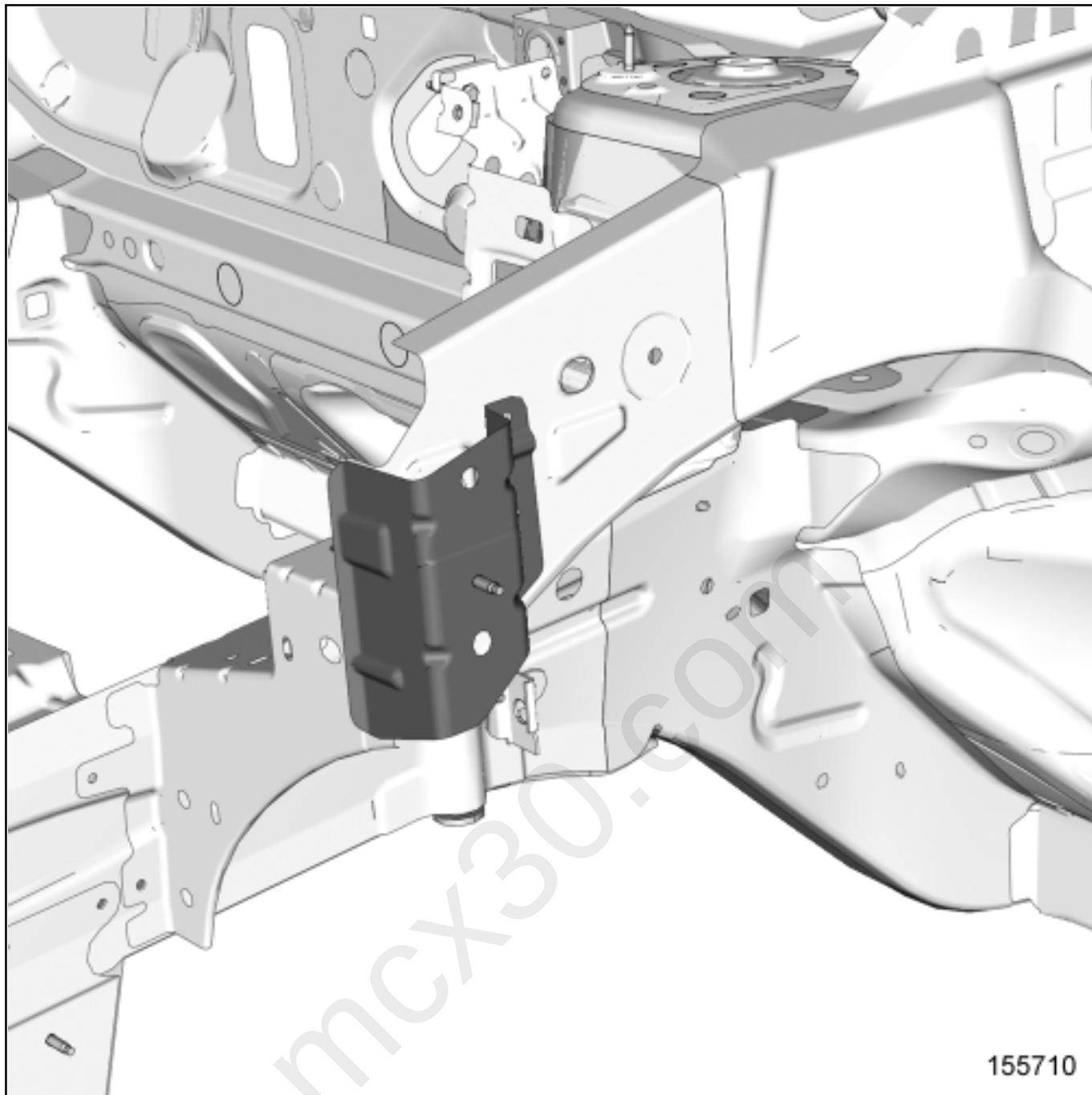
There is only one way of replacing this part:



complete replacement.

1- COMPLETE REPLACEMENT

1)PART IN POSITION



155710

2) POSITION OF ELECTRIC EARTHS

CAUTION



To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the earth of the welding machine as close as possible to the weld area (see **Bolted connection for earth: Fitting**) (MR 400, 40H, Bolted connections).